Construct the intersection of semi-sphere with cylinder. The semi-sphere is standing on the first image plane with its principal circle, the radius of it is  $R_{sp}$ , the cylinder is horisontal. The axis of it is  $a_{cyl}$ .

Let the curve of intersection have one double-point. Construct all the important points, and tangent at a general point of the curve.

 $\mathsf{a''}_{\mathsf{cyl}}$ 

R<sub>sp</sub> O"